





# BONDTAC ECO 1500

#### **DESCRIPTION:**

BondTAC<sup>™</sup> ECO 1500 is a specially formulated waterproof elastomeric membrane and adhesive coating.

#### **FEATURES & BENEFITS:**

- Hydrophobic Waterproof & Water Repellant
- Hydrostatic Pressure Resistant Exceeds 45psi in Accordance with ASTM C 1306-08
- Air & Vapor Barrier
- Elastomeric Flexible & Stretches
- Powerful Adhesive & Aggressive Tack
- Prevents Rust & Corrosion
- Easily Applied at Normal & Low Temperatures
- Sticks to Virtually Any Surface (No Primer Needed)
- Resistant to Mold, Fungus, & Bacterial Growth
- Fire Resistant
- Zero VOCs
- Paintable Can Be Used Under BondTAC<sup>™</sup> Brand Products or Latex (Water) Based Paint Finishes. Not to Be Used with Oil-Based Products.

#### **INSTALLATION/APPLICATION**







LONG NAP ROLLER FOR ROUGH SURFACES

LLER SHORT NAP ROLLER RFACES FOR SMOOTH SURFACES

#### **PERFORMANCE & COMPLIANCE:**

- ASTM E 96-05 Standard Test Methods for Water Vapor Transmission of Materials
- ASTM C 1306-08 Standard Test Method for Hydrostatic Pressure Resistance of a Liquid-Applied Waterproofing Membrane
- ASTM E84-16: Standard Test Method for Surface Burning Characteristics of Building Materials
- CAN/ULC-S102 Standard Test Method for Surface Burning Characteristics of Building Materials and Assemblies
- ASTM D4206: UN TDG Test L.2 Sustained Combustibility Non-flammable & Non-combustible

#### PACKAGING

Available in 5-gallon (18.9L) pails, 1-gallon (3.785L) cans and 1-quart (946ml) cans.

#### WHERE TO USE:

BondTAC<sup>™</sup> ECO 1500 may be applied to interior surfaces, such as basement walls and floors and exterior cavity walls to prevent air infiltration, vapor transmission and water penetration.

Use BondTAC<sup>™</sup> ECO 1500 on exterior and interior concrete and concrete block walls to protect from moisture and water infiltration where exterior application is not readily accessible. Surface must be dry at time of application.

BondTAC<sup>™</sup> ECO 1500 must penetrate a dry, porous surface in order to prevent further moisture and water infiltration.

Apply BondTAC<sup>™</sup> ECO 1500 to masonry, concrete, cement board, gypsum board, all exterior sheathing boards, such as Dens Glass<sup>®</sup> and glass-mat sheathing, aluminum, steel, wood substrates, roofing components and shingles; window and door framing and sills to produce a water & vapor barrier.

BondTAC<sup>™</sup> ECO 1500 may be used as a waterproofing adhesive membrane for concrete, stone and other multipurpose applications where the use of an elastic waterproofing membrane is required to minimize water penetration of surfaces subject to hairline cracks.

BondTAC<sup>™</sup> ECO 1500 provides an excellent crack isolation barrier for shower enclosures, shower pans and tub surrounds. It may also be used as an excellent primer for self-adhesive air & vapor barrier membranes, systems or components over porous and non-porous substrates and as a primer to enhance the adhesion of silicone and polyurethane sealants.

BondTAC<sup>™</sup> ECO 1500 may be used to adhere virtually any substrate to each other, including, laps of polyethylene sheets, housewraps, wood, metal, gypsum board and most other construction materials. See the section on limitations.

BondTAC<sup>™</sup> ECO 1500 may also be used as a corrosion protective primer for all metal components, fasteners, sheet metal, etc. In applications where a topcoat finish is desirable, any protective coating may be used with the following exception: Oil-based enamels and varnishes are not suitable with BondTAC<sup>™</sup> waterproofing products. See Application Instructions for detailed information.

When dry, BondTAC<sup>™</sup> ECO 1500's adhesive characteristics will allow it to be used to adhere rigid polystyrene insulation.

## **Proper Application Methods for BondTAC<sup>™</sup> ECO 1500:**

When applying BondTAC<sup>™</sup> ECO 1500, there are a few required preparatory steps.

- The surface MUST be clean. BondTAC<sup>™</sup> ECO 1500 will adhere permanently to whatever it is applied to, including dust and loose debris on the application surface.
- The surface MUST be completely dry. BondTAC<sup>™</sup> ECO 1500 repels water, and will not bond properly with a damp or wet surface.
- Make sure all gaps and holes are filled in. BondTAC<sup>™</sup> ECO 1500 is a thin membrane, and is not designed to fill gaps, spaces, or holes. Use an acrylic-based patching compound or mastic to fill in any applicable areas, and wait for it to FULLY CURE / DRY before applying BondTAC<sup>™</sup> ECO 1500. BondTAC<sup>™</sup> ECO 1500 can be used over hairline cracks.
- ONLY use acrylic-based products with BondTAC<sup>™</sup>. Only acrylic-based paints, thin sets, etc. may be applied to the BondTAC<sup>™</sup> ECO 1500 surface. BondTAC<sup>™</sup> ECO 1500 will bond powerfully with any substrate (even low-energy non-stick surfaces such as Teflon!), but it will not bond with oil-based products or coatings.
- Application Temperature Range: BondTAC<sup>™</sup> ECO 1500 can be applied in temperatures ranging from 20°F (-6.7°C) to 110°F (43.3°C). When applying BondTAC<sup>™</sup> ECO 1500 in ambient temperatures below 60°F (15.6°C), it may be necessary to warm the container to improve the viscosity.

#### Application Instructions: Please read entire instructions before using BondTAC<sup>™</sup> ECO 1500:

#### Keep container tightly closed when not in use. Store in a cool, dry place.

#### Surfaces to be coated must be sound and clean, dry and free from dust, dirt, grease, oil and other foreign matter.

Once the surface is ready for application, you need to determine how many coats of BondTAC<sup>™</sup> ECO 1500 will be needed. A non-porous surface, such as fiberglass sheathing board (ex. DensGlass), or metal will require only one coat of BondTAC<sup>™</sup> ECO 1500, while a porous surface such as cement board, drywall or concrete will require two coats. Use a paint-grade roller and / or brush to apply BondTAC<sup>™</sup> ECO 1500. For smooth surfaces, a short nap roller is recommended, such as 1/4-inch nap. For rougher surfaces, use a longer nap roller to ensure that coverage is seamless.

After the first coat is applied, allow it to cure for 45 minutes to 1 hour, depending on ambient temperature and humidity, before applying the second coat.

Make sure to use only a thin coat (per coat) – BondTAC<sup>™</sup> ECO 1500 achieves its full capacity at a 5 mil thick coat (or 10 mil thick for two coats) when cured.

BondTAC<sup>™</sup> ECO 1500 requires 24 to 48 hours to cure before applying any surfacing product, such as thin set or latex paint. This excludes BondTAC<sup>™</sup> brand coatings, which can be applied in one hour after the final coat of BondTAC<sup>™</sup> ECO 1500 has been applied.

If using a non- BondTAC<sup>™</sup> brand product, it is recommended that a small area is tested for compatibility. After the BondTAC<sup>™</sup> ECO 1500 has fully cured, apply a small amount of the surfacing product. If the product cures normally, it is compatible. If it merges with the BondTAC<sup>™</sup> ECO 1500 and both become gummy, it is not compatible.

If you are using BondTAC<sup>™</sup> ECO 1500 to bond solid items together, such as plywood to concrete or fiberglass sheathing board to plywood, you will need to coat both surfaces with the appropriate number of coats of BondTAC<sup>™</sup> ECO 1500, wait at least thirty (30) minutes at ambient room temperature, and then press the surfaces together firmly and evenly. If the BondTAC<sup>™</sup>-coated surface is left exposed for too long and is no longer tacky due to dust or other airborne particles collecting on the surface, simply apply one additional thin coat of BondTAC<sup>™</sup> ECO 1500 to restore the tack. The new coat will bond permanently with the existing coats.

#### LIMITATIONS:

BondTAC<sup>™</sup> ECO 1500 is NOT recommended for use with foam rubber, XPS, EPS, or Styrofoam insulation. Solvent in the product will attack and damage / destroy these materials. Use BondTAC<sup>™</sup> S-1430 with all types of rigid & non-rigid foam products and materials.

#### **CLEAN UP:**

Use a solvent-based cleaner when necessary to clean tools and clean up spills and remove excess product.

#### **PRODUCT PROPERTIES:**

| Non-Volatiles:<br>Viscosity<br>Specific Gravity<br>Tack-up Time | 51 - 53%<br>7000 cps @ 23°C<br>1.125 @ 23°C<br>1 hour   |  |
|---|---|--|
| Coverage  | 225 – 500 sq. ft. per gallon, per coat (depending on the porosity and texture of the application surface)<br>Typical porous surface coverage: 130 – 140 square feet per gallon, both coats applied, on smooth cement<br>Typical non-porous surface coverage: 450 – 500 square feet per gallon, single coat, on sheet metal. |  |



## BONDTAC

### **Bondtac Technologies Incorporated**

1 Imperial Court Brampton, Ontario, Canada L6T 4X4 & www.bondtac.com



## **OMNE Chemicals Incorporated**

263 Fareway Lane Grand Island, New York 14072 www.omnechemicals.com